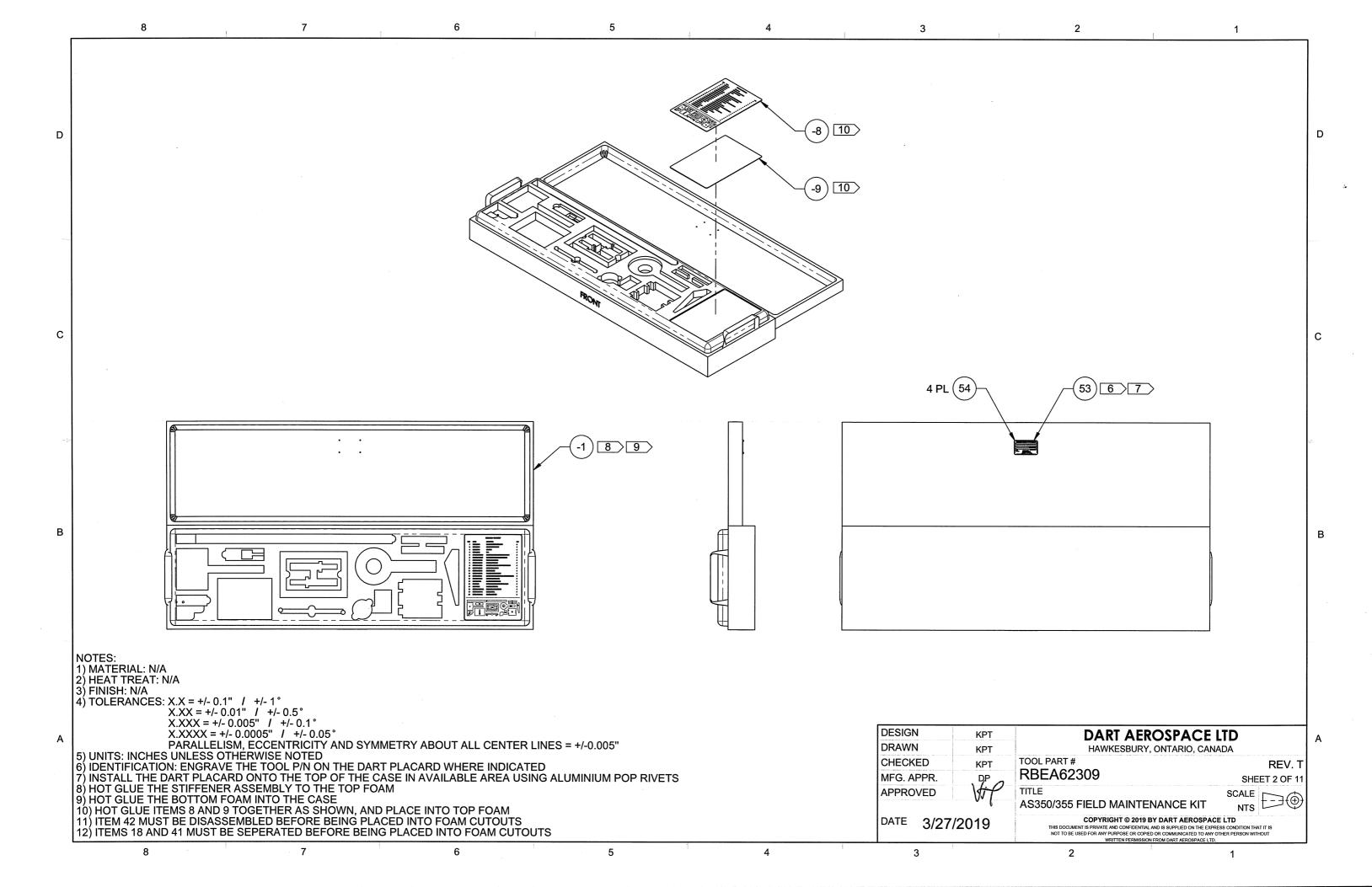
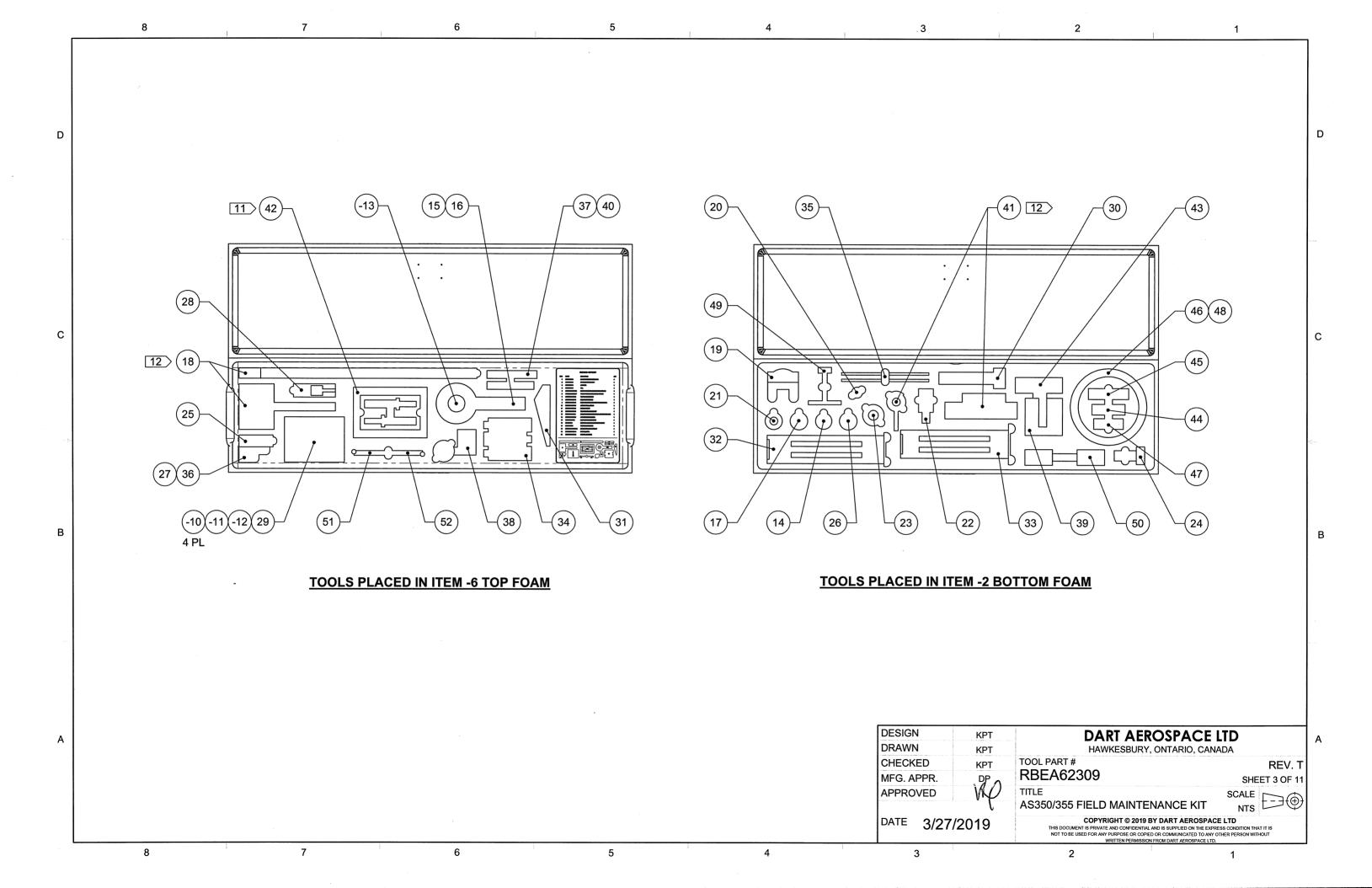
	ITEM#	QTY	PART#	PART TITLE									
-		4											
-	-1 -8	1	RBEA62309-1 RBEA62309-8	PACKAGING ASSEMBLY  TOP SHELF PLACARD									
$\vdash$	-8 -9	1	RBEA62309-8	BOTTOM SHELF PLACARD									
$\vdash$	-10	4	RBEA62309-10	HIGHLAND#9052000 OR EQUIV. (BUNGEE CORD 1/4" DIA. X 10" LG.)									
$\vdash$	-10	1	RBEA62309-11	NAS 1756-12 (REMOVE BEFORE FLIGHT FLAG)									
$\vdash$	-12	1	RBEA62309-12	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)		//		<b>\</b>					
-	-13	1	RBEA62309-13	McMaster#5274T761 OR EQUIV. (PLASTIC VIAL 2" DIA. X 1-5/8" HT.)									
	14	1	RBE350A93-3200-20	MGB/ROTOR BRAKE RETAINING NUT WRENCH			3/%		`				
F	15	1	RBE350A93-3205-00E	ENGINE G/B INPUT FLANGE HOLDING WRENCH			<u `		•				
	16	1	RBE350A93-3205-00T	T/R G/B INPUT FLANGE HOLDING WRENCH									
	17	1	RBE350A93-3300-20	T/R HUB SOCKET					ME				
	18	1	RBE350A93-3302-02	T/R HUB LOCK WRENCH									
	19	1	RBE350A93-3303-02	T/R BODY EXTRACTOR TOOL									
	20	1	RBE350A93-3305-20	TAIL GEARBOX WRENCH		**OM** S.O. S.O. S.O. S.O. S.O. S.O. S.O. S.							
L	21	1	RBE350A93-3307-00	TAIL GEARBOX SEAL EXTRACTOR									
L	22	1	RBE350A93-3312-03	T/R HUB BUSHING REPLACEMENT TOOL									
	23	1	RBE350A93-3316-20	ROTATING STAR REPLACEMENT WRENCH									
L	24	1	RBE350A93-3317-20	TAIL ROTOR HUB INSERT TOOL									
	25	1	RBE350A93-3400-00	DRIVE SHAFT THIMBLE						<b>✓</b>			
-	26	1	RBE350A93-3500-00	BEARING EXTRACTOR									
$\vdash$	27	1 1	RBE350A93-3501-20 RBE350A94-2704-00	EXTRACTION TOOL HYD. PUMP PULLEY BEARING  JAMMING TOOL, PEDALS		RRI	FΔ623	309 AS350/355	FIFI D M A	INTENANO	FKIT		
$\vdash$	28	1	RBE350A94-2704-00 RBE350A94-2706-00	RIGGING PIN SET		RBEA62309 AS350/355 FIELD MAINTENANCE							
$\vdash$	30	1	RBE350A94-2708-01	T/R BLADE LOCK FIXTURE									
$\vdash$	31	1	RBE350A94-3301-00	T/R ACCELERATOR SUPPORT		-							
$\vdash$	32	1	RBE350A94-3700-A	SWASHPLATE IMMOBILIZING TOOL LONG BRACE									
J	33	1	RBE350A94-3700-B	SWASHPLATE IMMOBILIZING TOOL SHORT BRACE									
	34	1	RBE350A94-3700-C	SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE				REPLACED ITEM -5	VITH DTSP1000	)2			
$\vdash$	35	1	RBE350A94-3701-00	M/R RIGGING TOOL				ITEM 58 WAS McMas	EM 58 WAS McMaster#97447A651 OR EQUIV. IS Master#97484A341 OR EQUIV.				
	36	1	RBE350A94-5201-20	CARTRIDGE, DUMMY, FUEL			_	McMaster#97484A34	Master#97484A341 OR EQUIV.				
	37	1	RBE-350DAMPER	DAMPER SPANNER WRENCH			T	-2 DIM WAS 3.50 REI	M WAS 3.50 REF IS 3.29 M WAS Ø 0.261/0.257 THRU IS Ø 0.257 THRU			19-666 KP	KPT
	38	1	RBE-350HYD	HYDRAULIC ACCUMULATOR FITTING GAUGE				-4 DIM WAS Ø 0.261					
	39	1	RBE-350INCLINOMETER	INCLINOMETER				-6 DIM WAS 1.63 REI	6 DIM WAS 1.63 REF IS 1.63				
	40	1	RBE-350TEMP	TEMPERATURE PROBE					SEE PREVIOUS REVISIONS FOR MORE INFORMATION				
	41	1	RBE-350TRDS	T/R DRIVESHAFT BEARINGS RUN OUT GAUGE				ITEM -10 WAS ITEM					
	42	1	RBE703A94-1130-01-01	IMMOBILIZING CLIP ASSEMBLY				ITEM -11 WAS ITEM	I -10			- 1	
	43	1	RBE703A94-1130-01-23	DEFLECTION CLIP ASSEMBLY				ITEM -12 WAS ITEM -11 ITEM -13 WAS ITEM -12					
L	44	1	RBE703A95-0505-00-15	TGB DRAIN TUBE QUILL ASSEMBLY				·		RENCE CORRECT TOOL NUMBERS	MRERS TO BE		
L	45	1	RBE703A95-0508-00-15	MGB DRAIN TUBE QUILL ASSEMBLY				UPDATED BOM TO REFERENCE CORRECT TOOL NUMBERS TINCLUDED IN KIT  -5 ADDED HEAT CUT NOTE			VIDENCE TO BE	10.000	KPT
-	46	1	RBE703A95-0508-00-17	MGB DRAIN TUBE HOSE ASSEMBLY			S					19-600	
ŀ	47	1	RBE703A95-0520-01-17	ENGINE & HYDRAULIC DRAIN TUBE QUILL ASSEMBLY				-8 ENGRAVING FOR	ENGRAVING FOR BOTTOM SHELF REMOVED. UPDATED				
$\vdash$	48 49	1	RBE703A95-0520-01-19 RBEA62310	ENGINE & HYDRAULIC DRAIN TUBE HOSE ASSEMBLY  AS350/355 ENGINE STRUT	-			ENGRAVING	TO THE TENOVED OF DATED				
$\vdash$	50	1	RBEA62310 RBT18025-13	LINEAR SCALE			-9 IS BOTTOM SHELI	PLACARD.					
$\vdash$	50	1	RBW109-3101-58-1-1	HAMMER, STEEL				-10 P/N WAS McMast	ster#8835T93 (ELASTIC TIE DOWN) OR EQUIV.		OR EQUIV IS		
$\vdash$	52	1	RBW109-3101-58-2-1	HAMMER, ALUMINUM				HIGHLAND#9052000	er#8835T93 (ELASTIC TIE DOWN) OR EQUIV. IS (ELASTIC TIE DOWN) OR EQUIV.			·	
$\vdash$	53	1	RB41011	DART PLACARD			REV.		DESCRI	PTION		ECN#	BY
$\vdash$	54	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.			DESIG	SN KPT		DADTAE	ROSPACI	ITD	
							DRAW CHECK MFG. A APPRO	VN KPT KED KPT APPR. DP OVED	TOOL PART RBEA6 TITLE AS350/35	HAWKESBUF # 2309 5 FIELD MAINT	RY, ONTARIO, CA	SHEET 1 SCALE NTS	EV. 7 OF 1 ∃⊕
			ľ	6 5	4		DATE	3/27/2019	NOT TO	CUMENT IS PRIVATE AND CONFIDEN BE USED FOR ANY PURPOSE OR CO	ITIAL AND IS SUPPLIED ON THE E	EXPRESS CONDITION THAT IT IS INV OTHER PERSON WITHOUT	





7 3 PART TITLE ITEM# QTY PART# RBEA62309-2 **BOTTOM FOAM** -2 1 -3 RBEA62309-3 STIFFENER ASSEMBLY -6 RBEA62309-6 **TOP FOAM** -7 RBEA62309-7 TOP FOAM CUSHION 1 PELICAN #APP-1750-E 55 PELICAN CASE 1750 **RBEA62309-1 PACKAGING ASSEMBLY** DESIGN 1) MATERIAL: N/A KPT DART AEROSPACE LTD 2) HEAT TREAT: N/A 3) FINISH: N/A DRAWN HAWKESBURY, ONTARIO, CANADA KPT TOOL PART # CHECKED KPT REV. T 4) TOLERANCES: X.X = +/- 0.1" / +/- 1° RBEA62309 X.XX = +/- 0.01" / +/- 0.5° X.XXX = +/- 0.005" / +/- 0.1° MFG. APPR. SHEET 4 OF 11 A.AAA = +/- U.UU5 / / +/- U.1 X.XXXX = +/- 0.0005" / +/- 0.05 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005" 5) UNITS: INCHES UNLESS OTHERWISE NOTED 6) IDENTIFICATION: N/A APPROVED SCALE AS350/355 FIELD MAINTENANCE KIT COPYRIGHT © 2019 BY DART AEROSPACE LTD DATE 3/27/2019 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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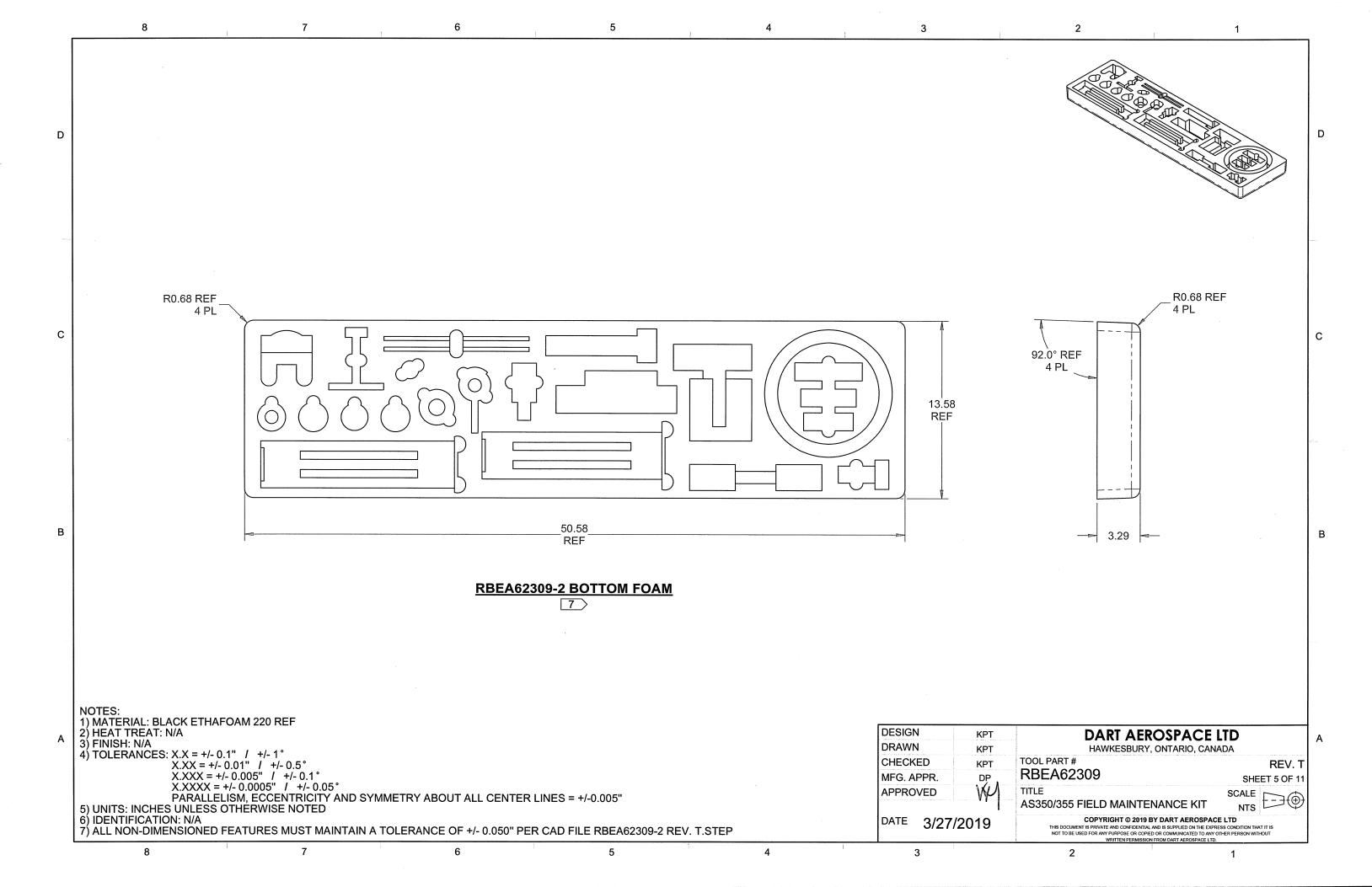
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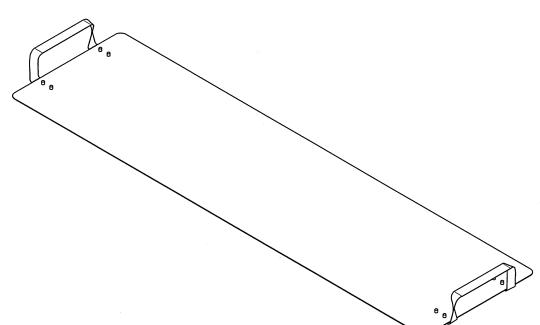
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SSION FROM DART AEROSPACE LTD.

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**RBEA62309-3 STIFFENER ASSEMBLY** 

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DESIGN DART AEROSPACE LTD KPT **DRAWN** KPT HAWKESBURY, ONTARIO, CANADA TOOL PART# CHECKED KPT REV. T RBEA62309 MFG. APPR. SHEET 6 OF 11 TITLE **APPROVED** SCALE AS350/355 FIELD MAINTENANCE KIT NTS DATE 3/27/2019 COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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1) MATERIAL: N/A 2) HEAT TREAT: N/A 3) FINISH: N/A 4) TOLERANCES: X.X = +/- 0.1" / +/- 1° X.XX = +/- 0.01" / +/- 0.5° X.XXX = +/- 0.005" / +/- 0.1° X.XXXX = +/- 0.0005" / +/- 0.05°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

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7) INSTALL ITEMS 56 ONTO ITEM -4 USING ITEMS 58

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(57) 8 PL

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